

ASSEMBLY INSTRUCTIONS



1ststep - Attach the duct corner hanger to bottom corners of duct with self-drilling screws (Not provided by GPL). Three fixing screws required for one hanger. Please ensure the rubber pad should be available with all hangers because it prevents air leakage & vibrations. Above process to be done at floor level.



2ndstep – Once the duct corner hangers are fixed with duct, insert the wire in hanger and then pull the wire to test the gripping.



3rd step - After the fitting of wire with the hanger, we can hang the ductwork system with a suspension system. At least 100mm wire should reflect from bottom side of hanger as a tail to allow the future adjustment.



4th step - If need to re-adjust the placement, then pull the circlip of beam clamp to wire adjustment and release.